

Work Order ID 60772

July 22, 2010 11:42:57 AM



Page 1

Item ID: D2618

Accept



Setup Start



Revision ID:

Stop



Item Name: Bushing

Start Date: 24/07/2010 Start Qty: 200.00

Cust Item ID:

Required Date: 27/07/2010 Req'd Qty: 200.00

Customer:

Reference: *10.07.22*

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2618	Rev B1								

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

1-Turn as per Folio FA195 & Dwg D2618. □2-Debur

SL/SA 10/07/27

114 *φ*

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

SL/SA 10/07/27

114 *φ*

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

S.A 10/07/27

114 *φ*

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Page 2

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location:	0.00							
	Packaging					10/7/27		114	114x
	Packaging	0.00							
140	QC21- Final Inspection - Work Order Release	0.00							
	QC								
	Quality Control	0.00							

10/07/28

10-7-27
114

Picklist Print

July 22, 2010 11:42:57 AM

Page 1

Work Order ID: 60772

Parent Item: D2618

Parent Item Name: Bushing

Start Date: 24/07/2010

Required Date: 27/07/2010

Start Qty: 200.00

Required Qty: 200.00

Comments: IPP Rev:F Re-format 05-11-22 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELNRINR0.750		Purchased	No			100	f	37.8600	0.258	54.31579			



Delrin Round Bar 0.75"



Location	Loc Qty	Loc Code
MAT	5.74	
- 114595	5.74	
MAT050	32.12	
112418	0.12	
115237	32	

5.74 5/10/07/27
32

* out of material

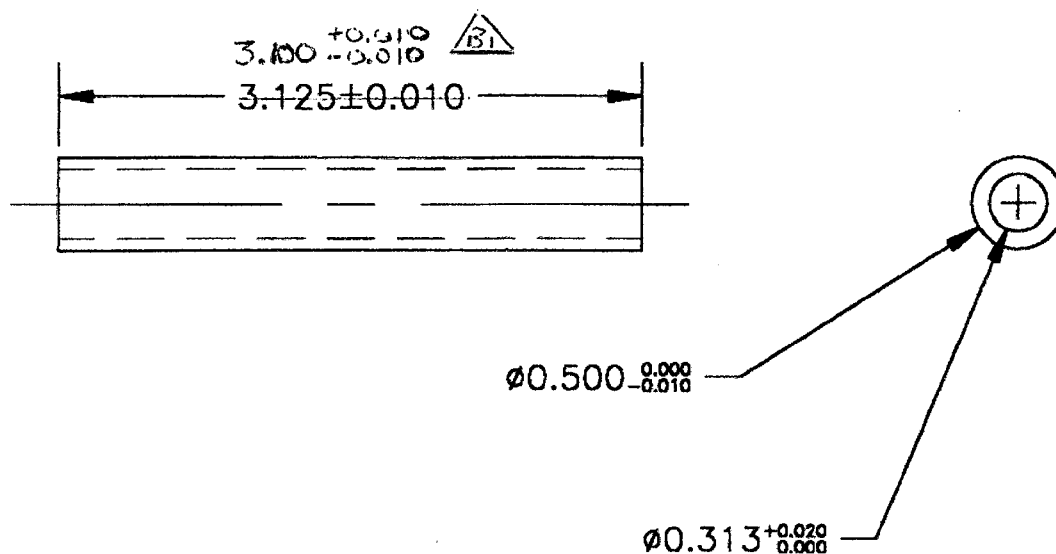
32



DESIGN BW	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D2618	REV. B SHEET 1 OF 1
DATE 96:10:30		TITLE BUSHING	SCALE 1:1
B	97.05.09	3.125 WAS 1.625, .313 WAS .375	
81	4th 04.06.03	CHANGE DIM FOR BETTER FIT	

RELEASED
91/05/13 DS

w/o 60772



MATERIAL: DELRIN OR TEFLON OR NYLON